

LONSEAL

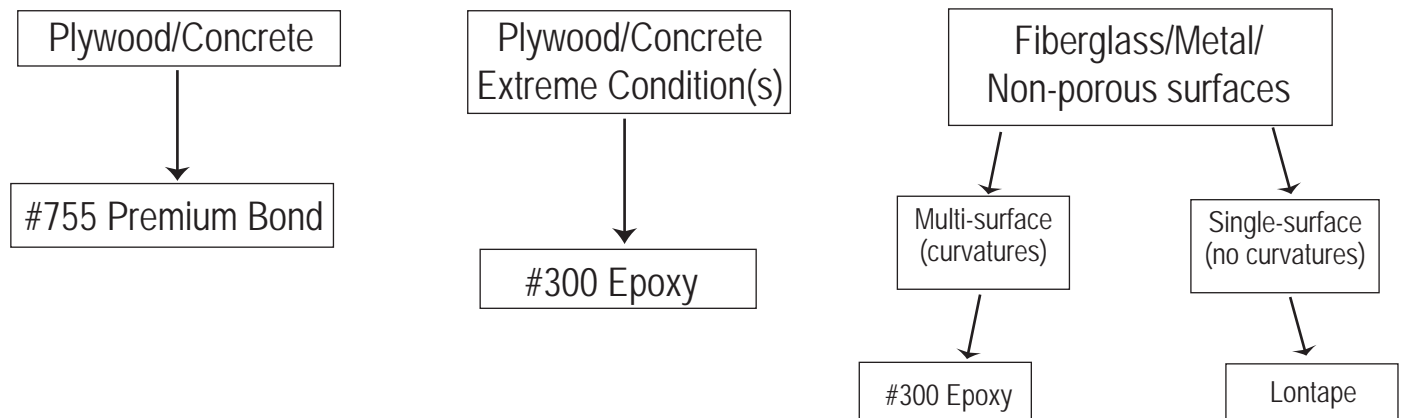
LEAVE AN IMPRESSION

MARINE/RV PRODUCT TIP SHEET

EXTERIOR: Londeck Products

INTERIOR: All Products

SELECT THE SUBSTRATE AND ADHESIVE



SELECT EXTERIOR SEAM

Londeck and Londeck Sierra ONLY

LAP WELD

40 mm Flat Welding Tip
Silicon Hand Roller
Seive Nozzle
Teflon Roller

FLUSH SEAM

Full Spread #300 Epoxy

SELECT INTERIOR SEAM

HEAT WELD

Welding Thread
Heat Gun
4mm Speed or Urethane Nozzle
Groover
Trim Plate
Trim Knife (spatula)
Double Face Tape (same-day welding)

CHEMICAL WELD

Lonsealer
Double Face Tape (required)

MAINTENANCE

EXTERIOR

Tri Sodium Phosphate (TSP)

INTERIOR

LONCARE LONSTRIP
LONPRIME LONBUFF
LONFINISH LONSATIN

TIPS

- All materials can be flashed covered for water proofing purposes (#400 adhesive should be used). If not flashed covered, other measures must be taken to ensure protection from moisture.
- For inside corners; use the butterfly technique
- For outside corners; lap weld
- A finish is required for interior materials; excluding urethane surfaced products (i.e. TOPSEAL). Exterior products do not require a finish.
- Hatch trim is available for teak and holly colors only; Stair nosing and metal trim can be obtained from marine vendors.